

(6695)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G03451-3G
Job Sheet 180504



JL-5 #19

824

Part No: RBW6205G03451-3G

Job Qty: 9 ea

Part Name: Bolt Guide Removal & Install



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/7/18

Job Tracking No:

Due Date: 8/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G03451-3G Rev. 2B IPP Rev. A 18.06.12 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-2		JB 18-09-04
110	CNC Lathe	9 pcs	8/20/18	8/20/18	0.00	2.25	MORI SL-154		JB 18-09-04
120	QC	9 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-4		JB 18-09-04
130	QC	9 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-4		JB 18-09-05
150	Outsource	9 pcs	8/20/18	8/20/18	0.00	0.00	Outsource4		
160	Packaging	9 pcs	8/20/18	8/20/18	0.00	0.00	Packaging2		
170	QC	9 pcs	8/20/18	8/20/18	0.00	0.00	QC8		
180	Packaging	9 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		
190	QC21-FG	9 Ea	8/20/18	8/20/18	0.00	0.00	QC21		Hub 18-09-06

Part Op 110 - 1-Machine as per DWG. FC 314 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. ***Engrave lightly and buff smooth after as per note 1.***

150 - Issue P/O to GROUPE ALTECH PO: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Material; 6061 - Certificate of Conformity is required

N/A FOR THIS ORDER ONLY MZC AUG 31, 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.375	6061-T6 Round Bar 1.375"	5.5440 ft (.616 ea)	90-Start up Operation	S092922

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.375	6	21	0



Specif

Container No: S107701



Part: RBW6205G03451-3G

Job No: 180504

Serial No/Batch: S107701

Revision: 2B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632 5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/04/18

DAS
62
9-89

GA

M6061T6R1.375
S092922

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

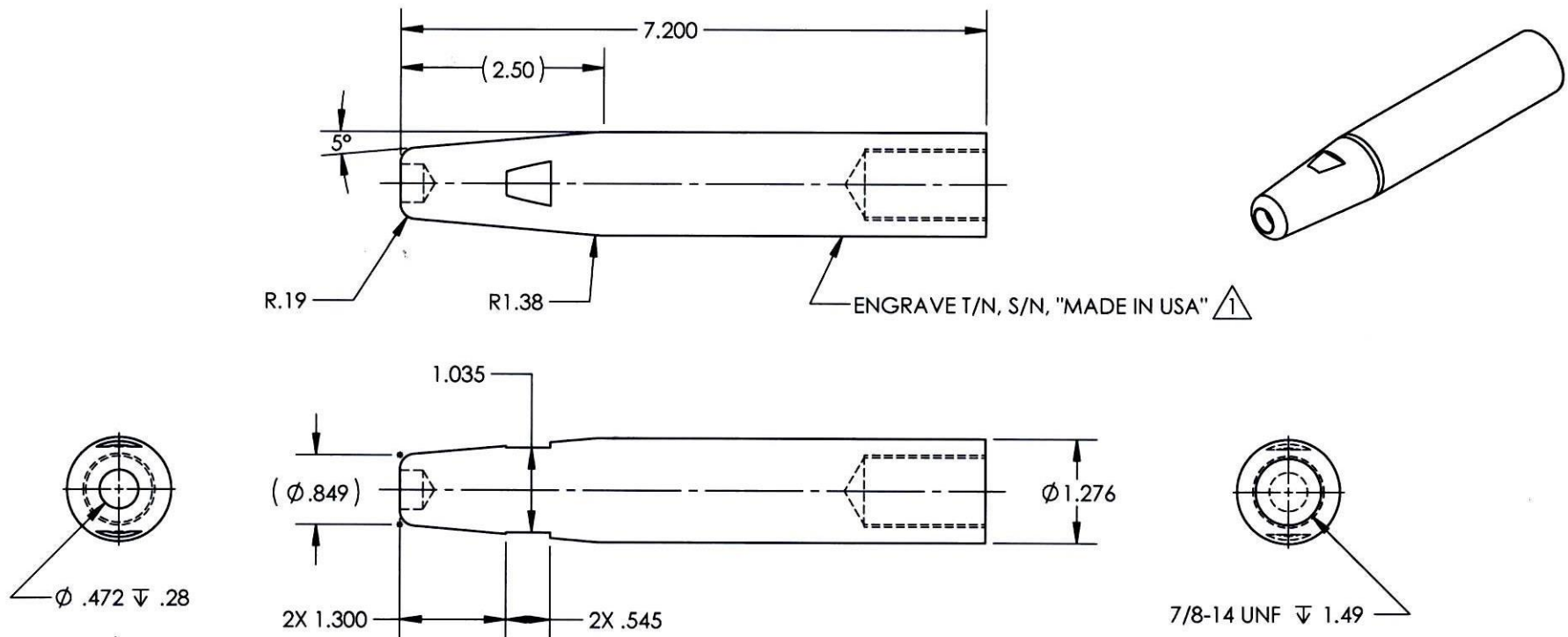
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coor. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVE
A	ADDED 2.50 REF. DIMENSION.	9/24/2009	WP	GE
2	REMOVED ENGRAVING NOTE.	10/3/2009	WP	RW
2A	CH'D WAS CLEAR HARD ANODIZING IS CLEAR ANODIZING.	10/27/2009	WP	GE
2B	SEPARATED TOOLS FROM KIT RBW6205G00331-3G. ADDED ENGRAVE NOTE AND BUFF NOTE. ADDED AW139 TO USED ON MODEL.	10/17/2013	CFS	RW



NOTE:

1 ENGRAVE LIGHTLY AND BUFF SMOOTH AFTER.

 RED BARN MACHINE	
TITLE M/R BLADE RETENTION BOLT GUIDE	
DWG NO. RBW6205G03451-3G	REV 2B
MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: SMITH APPROVED <i>D Weid</i> HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AGUSTA AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 10/17/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	Pg.
				1	BOLT GUIDE	6061	Ø1-3/8 X 7-3/8	1